Patty-O-Matic, Inc.® THE WORLD'S FINEST FOOD MACHINES Toll Free 877-938-5244 Fax # 732-938-5809

<u>Instructions For Ordering Mold Plates,</u> <u>Spacer Plates, or Transition Plates</u>

Please State:

- 1. The weight of patty in ounces you require
- 2. **"F" means Full in Weight.** This gives you a patty that is a little heavy. "F" plates are the most popular.
 - "M" means Medium Weight. The patties that are formed are as close to exact as possible.
 - "S" means Shy in Weight. The patty weight will be slightly under weight.
- 3. The fraction denotes the thickness of the patty to be formed.
- 4. The shape of the patty, ie: Round, Square, Oval, etc.
- 5. The model of the machine the plate is to be used on.

EXAMPLE: 5F 3/8 Round mold plate for the model Pacesetter -- This mold plate would be 3.2 ounces at 3/8" thick.

--Your patty weights may vary because of many outside factors such as fat content, moisture content, forming temperature of meat, etc. Patty-O-Matic will gladly manufacture special plates to give the desired weight, thickness, and shape. When ordering a mold plate, be sure that you also have the corresponding spacer plate or transition plate.

EXAMPLE: All 1/2" thick mold plates use a spacer plate or transition plate stamped 1/2. This does not mean the spacer plate or transition plate is 1/2" thick. It means the spacer or transition plate is to be used with a 1/2" mold plate as a set.

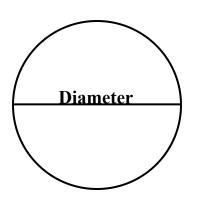
When ordering a complete set, order this way:

(1) 5F 1/2" Round Mold Plate and 1/2" Transition Plate for a Model Protégé. (The mold plate will be stamped 5F 1/2 to indicate 5 patties per pound at 1/2" thick.)

Someone at the Factory will be happy to assist you when ordering

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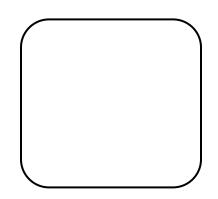
Round Mold Plate

Weight in	Number Per	3/16" Thick	1/4" Thick	5/16" Thick	3/8" Thick	1/2" Thick	5/8" Thick	3/4" Thick
Ounces	Pound	THICK	THICK	THICK	Timek	THICK	THICK	THICK
1	16	3-11/32	3-7/8	2-21/32	2-3/8	2-1/8	1-15/16	1-3/4
1.14	14	3-19/32	3-3/32	2-27/32	2-17/32	2-9/32	2-1/16	1-29/32
1.33	12	3-7/8	3-11/32	3-1/32	2-23/32	2-15/32	2-7/32	2
1.6	10	4-1/4	3-21/32	3-11/32	2-31/32	2-11/16	2-7/16	2-7/32
1.78	9	4-15/32	3-27/32	3-1/2	3-5/32	2-27/32	2-9/16	2-11/32
2	8	4-3/4	4-3/32	3-23/32	3-11/32	3	2-23/32	2-15/32
2.29	7	5.097	4-3/8	3-31/32	3-9/16	3-7/32	2-29/32	2-21/32
2.67	6		4-23/32	4-5/16	3-27/32	3-15/32	3-5/32	2-27/32
3			5	4-9/16	4-1/16	3-11/16	3-11/32	3-1/32
3.2	5		5.177	4-11/16	4-7/32	3-13/16	3-7/16	3-1/8
4	4			5-1/4	4-23/32	4-1/4	3-27/32	3-1/2
5					5.276	4-3/4	4-5/16	3-29/32
5.33	3				5.447	4-29/32	4-7/16	4-1/32
6						5.222	4-23/32	4-9/32
7						5.640	5.100	4-21/32
8	2			_			5.452	5



Homestyle shape available in all thicknesses & dimensions.

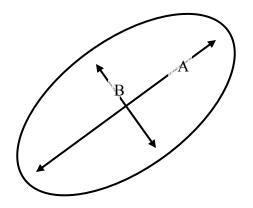
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Square Mold Plate

Weight	Number	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"
in	Per	Thick						
Ounces	Pound							
1	16	3	2-9/16	2-3/8	2-1/8	1-29/32	1-23/32	1-9/16
1.14	14	3-7/32	2-25/32	2-17/32	2-1/4	2-1/16	1-27/32	1-11/16
1.33	12	3-7/16	2-31/32	2-23/32	2-7/16	2-3/16	1-31/32	1-13/16
1.6	10	3-25/32	3-1/4	2-31/32	2-21/32	2-13/32	2-3/16	1-13/32
1.78	9	4	3-7/16	3-1/8	2-13/16	2-17/32	2-5/16	2-3/32
2	8	4-1/4	3-5/8	3-5/16	2-31/32	2-11/16	2-7/16	2-7/32
2.29	7	4-17/32	3-7/8	3-17/32	3-5/32	2-7/8	2-5/8	2-3/8
2.5		4-23/32	4-1/16	3-23/32	3-5/16	3	2-23/32	2-15/32
2.67	6		4-3/16	3-13/16	3-7/16	3-3/32	2-13/16	2-17/32
3			4-7/16	4-1/16	3-5/8	3-1/4	2-31/32	2-11/16
3.2	5		4-19/32	4-3/16	3-3/4	3-3/8	3-1/16	2-25/32
4	4			4-21/32	4-3/16	3-25/32	3-7/16	3-3/32
5					4-21/32	4-7/32	3-27/32	3-15/32
5.33	3				4-13/16	4-3/8	3-15/16	3-9/16
6						4-21/32	4-3/16	3-13/16
7							4-17/32	4-1/8
8	2							4-13/32

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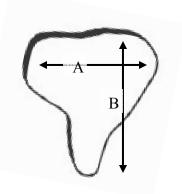
Oval Mold Plate

Weight	No.	Length	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"
in	Per	And	Thick						
Ounces	Lb.	Width							
1.33	12	A	4-27/32						
		В	3-5/32						
1.6	10	A	5-11/32	4-17/32					
		В	3-13/32	2-31/32					
2	8	A		5-1/8	4-27/32				
		В		3-9/32	3				
2.5		A			5-3/16	4-27/32			
		В			3-3/8	3			
2.67	6	A			5-5/16	4-13/16	4-11/32		
		В			3-1/2	3-3/32	2-13/16		
3		A			5-11/16	5-1/8	4-19/32	4-5/32	
		В			3-11/16	3-9/32	3	2-23/32	
3.2	5	A			5-11/16	5-9/32	4-25/32	4-5/16	
		В			3-15/16	3-3/8	3-1/16	2-25/32	
4	4	A				5-11/16	5-11/32	4-13/16	4-5/16
		В				3-15/16	3-13/32	3-3/32	2-27/32
5		A					5-13/16	5-5/16	4-29/32
		В					3-15/16	3-1/2	3-1/8
5.33	3	A					5-29/32	5-9/16	5
		В					4-1/8	3-19/32	3-1/4
6		A						5-23/32	5-5/16
		В						3-29/32	3-15/32
7		A							5-17/32
		В							3-7/8
8	2	A							5-29/32
		В							4-9/32

*Natural Burger Adapter Available on All Mold Plates

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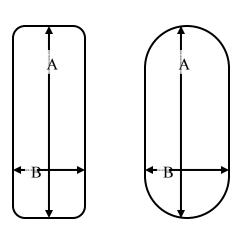
Chop Mold Plate

Weight	No.	Length	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"
in	Per	And	Thick						
Ounces	Lb.	Width							
1.6	10	A	3-15/16	3-7/16					
		В	4-3/4	4-5/32					
2	8	A		3-25/32	3-17/32				
		В		4-17/32	4-7/32				
2.29	7	A		4-7/32	3-11/16				
		В		4-3/4	4-7/16				
2.5		A			3-3/4	3-17/32			
		В			4-11/16	4-7/32			
2.67	6	A			4	3-17/32			
		В			4-3/4	4-7/16			
3		A			4-5/16	3-25/32	3-7/16		
		В			4-3/4	4-17/32	4-7/32		
3.2	5	A			4-21/32	3-27/32	3-21/32		
		В			4-13/16	4-13/16	4-11/32		
4	4	A				4-21/32	3-15/16	3-17/32	
		В				4-13/16	4-3/4	4-7/16	
5		A					4-3/4	4	3-5/8
		В					4-13/16	4-3/4	4-7/16
5.33	3	A						4-9/32	3-3/4
		В						4-11/16	4-19/32
6		A						4-21/32	3-31/32
		В						4-13/16	4-23/32

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Stick Mold Plates

Square Ends

Weight in Ounces	Length and Width	1/2" Thick	5/8" Thick	3/4" Thick
3/4	A	3-21/32	3-7/32	2-21/32
	В	3/4	23/32	23/32
1	A	4	3-11/16	3-1/2
	В	29/32	13/16	23/32

Round Ends

Weight in Ounces	Length and Width	1/2" Thick	5/8" Thick	3/4" Thick
3/4	A	3-23/32	2-7/8	2-25/32
	В	3/4	13/16	11/16
1	A	4-1/4	3-3/4	3-11/32
	В	7/8	13/16	3/4

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Meatball Mold Plate

Weight in Ounces	3/4" Thick	7/8" Thick	1" Thick	1 1/4" Thick	1 1/2" Thick
1/2	1-1/4	1-3/32	1-1/8	1	15/16
3/4	1-17/32	1-11/32	1-9/32	1-1/8	1-1/32
1	1-3/4	1-9/16	1-11/32	1-5/16	1-3/16
1.25	1-31/32	1-11/16	1-19/32	1-3/8	1-5/16
1.33	2	1-13/16	1-11/16	1-1/2	1-3/8
1.5	2-3/32	1-15/16	1-25/32	1-19/32	1-15/32
1.6	2-7/32	1-31/32	1-27/32	1-21/32	1-1/2
2	2-15/32	2-7/32	2-1/16	1-27/32	1-11/16

Meatball Mold Plate Notes:

- -All Models are capable of making from 2,000 to 8,000 meatballs per hour.
- -All models can be modified to produce meatballs up to 1 1/2" thick.
- -A heater or air ejecting assembly may be necessary if the product is sticky. The heater assembly heats the knock out cup, which prevents the product from sticking to it.
- -Meatball Mold Plates can produce one, two, three, or four meatballs at one time, depending on the meatball size.
- -Air Grooves are provided in every mold plate to prevent air locks and to insure fully filled cavities. A filled mold plate cavity provides exact portion control.
- -Patty-O-Matic's exclusive feed mechanism helps the meatballs to round out better during the cooking process.

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Whole Chicken Leg
3 ounce – 3/4"
2-5/16" Wide
5" Long



Sausage 2 ounce – 3/8" 2-1/8" wide 4-23/32" long

