

Patty-O-Matic, Inc.[®]

THE WORLD'S FINEST FOOD MACHINES

Toll Free 877-938-5244

Fax # 732-938-5809

**Instructions For Ordering Mold Plates,
Spacer Plates, or Transition Plates**

Please State:

1. The weight of patty in ounces you require
2. **“F” means Full in Weight.** This gives you a patty that is a little heavy. “F” plates are the most popular.

“M” means Medium Weight. The patties that are formed are as close to exact as possible.

“S” means Shy in Weight. The patty weight will be slightly under weight.
3. The fraction denotes the thickness of the patty to be formed.
4. The shape of the patty, ie: Round, Square, Oval, etc.
5. The model of the machine the plate is to be used on.

EXAMPLE: 5F 3/8 Round mold plate for the model Pacesetter

--This mold plate would be 3.2 ounces at 3/8” thick.

--Your patty weights may vary because of many outside factors such as fat content, moisture content, forming temperature of meat, etc. Patty-O-Matic will gladly manufacture special plates to give the desired weight, thickness, and shape. When ordering a mold plate, be sure that you also have the corresponding spacer plate or transition plate.

EXAMPLE: All 1/2” thick mold plates use a spacer plate or transition plate stamped 1/2. This does not mean the spacer plate or transition plate is 1/2” thick. It means the spacer or transition plate is to be used with a 1/2” mold plate as a set.

When ordering a complete set, order this way:

- (1) 5F 1/2” Round Mold Plate and 1/2” Transition Plate for a Model Protégé.
(The mold plate will be stamped 5F 1/2 to indicate 5 patties per pound at 1/2” thick.)

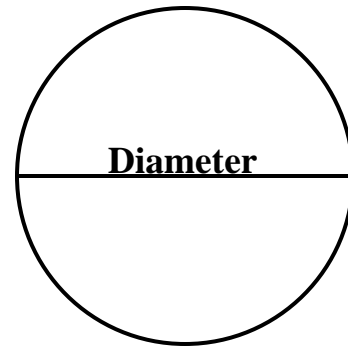
Someone at the Factory will be happy to assist you when ordering

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Round Mold Plate

Weight in Ounces (grams)	Number Per Pound (0.45 kgs)	3/16" Thick (0.5 cm)	1/4" Thick (0.6 cm)	5/16" Thick (0.8 cm)	3/8" Thick (1 cm)	1/2" Thick (1.3 cm)	5/8" Thick (1.6 cm)	3/4" Thick (1.9 cm)
1 (28.3495 grams)	16	3-11/32 (8.5 cm)	3-7/8 (9.8 cm)	2-21/32 (6.7 cm)	2-3/8 (6 cm)	2-1/8 (5.4 cm)	1-15/16 (4.9 cm)	1-3/4 (4.4 cm)
1.14 (32.3184 grams)	14	3-19/32 (9.9 cm)	3-3/32 (7.9 cm)	2-27/32 (7.2 cm)	2-17/32 (6.4 cm)	2-9/3 (5.8 cm)	2-1/16 (5.2 cm)	1-29/32 (4.8 cm)
1.33 (37.7048 grams)	12	3-7/8 (9.8 cm)	3-11/32 (8.5 cm)	3-1/32 (7.7 cm)	2-23/32 (6.9 cm)	2-15/32 (6.3 cm)	2-7/32 (5.6 cm)	2 (5.1 cm)
1.6 (45.3592 grams)	10	4-1/4 (10.8 cm)	3-21/32 (9.3 cm)	3-11/32 (8.5 cm)	2-31/32 (7.5 cm)	2-11/16 (6.8 cm)	2-7/16 (6.2 cm)	2-7/32 (5.6 cm)
1.78 (50.4621 grams)	9	4-15/32 (11.4 cm)	3-27/32 (9.8 cm)	3-1/2 (8.9 cm)	3-5/32 (8 cm)	2-27/32 (7.2 cm)	2-9/16 (6.5 cm)	2-11/32 (6 cm)
2 (56.6990 grams)	8	4-3/4 (12.1 cm)	4-3/32 (10.4 cm)	3-23/32 (9.4 cm)	3-11/32 (8.5 cm)	3 (7.6 cm)	2-23/32 (6.8 cm)	2-15/32 (6.3 cm)
2.29 (64.9204 grams)	7	5.097 (12.9 cm)	4-3/8 (11.1 cm)	3-31/32 (10.1 cm)	3-9/16 (9 cm)	3-7/32 (8.2 cm)	2-29/32 (7.4 cm)	2-21/32 (6.7 cm)
2.67 (75.6932 grams)	6		4-23/32 (12 cm)	4-5/16 (11 cm)	3-27/32 (9.8 cm)	3-15/32 (8.8 cm)	3-5/32 (8 cm)	2-27/32 (7.2 cm)
3 (85.0485 grams)			5 (12.7 cm)	4-9/16 (11.6 cm)	4-1/16 (10.3 cm)	3-11/16 (9.4 cm)	3-11/32 (8.5 cm)	3-1/32 (7.7 cm)
3.2 (90.7184 grams)	5		5.177 (13.1 cm)	4-11/16 (11.9 cm)	4-7/32 (10.7 cm)	3-13/16 (9.7 cm)	3-7/16 (8.7 cm)	3-1/8 (7.9 cm)
4 (113.398 grams)	4			5-1/4 (13.3 cm)	4-23/32 (12 cm)	4-1/4 (10.8 cm)	3-27/32 (9.8 cm)	3-1/2 (8.9 cm)
5 (141.747 grams)					5.276 (13.4 cm)	4-3/4 (12.1 cm)	4-5/16 (11 cm)	3-29/32 (9.9 cm)
5.3 (151.102 grams)	3				5.447 (13.8 cm)	4-29/32 (12.5 cm)	4-7/16 (11.3 cm)	4-1/32 (10.2 cm)
6 (170.097 grams)						5.222 (13.3 cm)	4-23/32 (12 cm)	4-9/32 (10.9 cm)
7 (198.466 grams)						5.640 (14.3 cm)	5.100 (13 cm)	4-21/32 (11.8 cm)
8 (226.796 grams)	2						5.452 (13.8 cm)	5 (12.7 cm)

***Natural Burger Adapter Available on All Mold Plates**

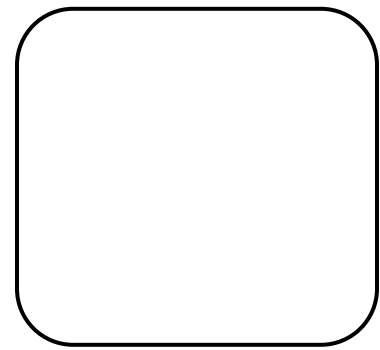
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Square Mold Plate

Weight in Ounces	Number Per Pound	3/16" Thick (0.5 cm)	1/4" Thick (0.6 cm)	5/16" Thick (0.8 cm)	3/8" Thick (1 cm)	1/2" Thick (1.3 cm)	5/8" Thick (1.6 cm)	3/4" Thick (1.9 cm)
1 (28.3495 grams)	16	3 (7.6 cm)	2-9/16 (6.5 cm)	2-3/8 (6 cm)	2-1/8 (5.4 cm)	1-29/32 (4.8 cm)	1-23/32 (4.4 cm)	1-9/16 (4 cm)
1.14 (32.3184 grams)	14	3-7/32 (8.2 cm)	2-25/32 (9.6 cm)	2-17/32 (6.4 cm)	2-1/4 (5.7 cm)	2-1/16 (5.2 cm)	1-27/32 (4.7 cm)	1-11/16 (4.3 cm)
1.33 (37.7048 grams)	12	3-7/16 (8.7 cm)	2-31/32 (7.5 cm)	2-23/32 (6.8 cm)	2-7/16 (6.2 cm)	2-3/16 (5.6 cm)	1-31/32 (5 cm)	1-13/16 (4.6 cm)
1.6 (45.3592 grams)	10	3-25/32 (9.6 cm)	3-1/4 (8.3 cm)	2-31/32 (7.5 cm)	2-21/32 (6.7 cm)	2-13/32 (6.1 cm)	2-3/16 (5.3 cm)	1-13/32 (3.6 cm)
1.78 (50.4621 grams)	9	4 (10.2cm)	3-7/16 (8.7 cm)	3-1/8 (7.9 cm)	2-13/16 (7.1 cm)	2-17/32 (6.4 cm)	2-5/16 (5.9 cm)	2-3/32 (5.3 cm)
2 (56.6990 grams)	8	4-1/4 (10.8 cm)	3-5/8 (9.2 cm)	3-5/16 (8.4 cm)	2-31/32 (7.5 cm)	2-11/16 (6.8 cm)	2-7/16 (6.2 cm)	2-7/32 (5.6 cm)
2.29 (64.9204 grams)	7	4-17/32 (11.5 cm)	3-7/8 (9.8 cm)	3-17/32 (9 cm)	3-5/32 (8 cm)	2-7/8 (7.3 cm)	2-5/8 (6.7 cm)	2-3/8 (6 cm)
2.5 (70.8738 grams)		4-23/32 (12 cm)	4-1/16 (10.3 cm)	3-23/32 (9.4 cm)	3-5/16 (7.9 cm)	3 (7.6 cm)	2-23/32 (6.8 cm)	2-15/32 (6.3 cm)
2.67 (75.6932 grams)	6		4-3/16 (10.6 cm)	3-13/16 (9.7 cm)	3-7/16 (8.7 cm)	3-3/32 (7.9 cm)	2-13/16 (7.1 cm)	2-17/32 (6.4 cm)
3 (85.0485 grams)			4-7/16 (11.3 cm)	4-1/16 (10.3 cm)	3-5/8 (9.2 cm)	3-1/4 (8.3 cm)	2-31/32 (7.5 cm)	2-11/16 (6.8 cm)
3.2 (90.7184 grams)	5		4-19/32 (11.7 cm)	4-3/16 (10.6 cm)	3-3/4 (9.5 cm)	3-3/8 (8.6 cm)	3-1/16 (7.8 cm)	2-25/32 (7.1 cm)
4 (113.398 grams)	4			4-21/32 (11.8 cm)	4-3/16 (10.6 cm)	3-25/32 (9.6 cm)	3-7/16 (8.7 cm)	3-3/32 (7.9 cm)
5 (141.747 grams)					4-21/32 (11.8 cm)	4-7/32 (10.7 cm)	3-27/32 (9.8 cm)	3-15/32 (8.8 cm)
5.33 (151.102 grams)	3				4-13/16 (12.2 cm)	4-3/8 (11.1 cm)	3-15/16 (10 cm)	3-9/16 (9 cm)
6 (170.097 grams)						4-21/32 (11.8 cm)	4-3/16 (10.6 cm)	3-13/16 (9.7 cm)
7 (198.466 grams)							4-17/32 (11.5 cm)	4-1/8 (10.5 cm)
8 (226.796 grams)	2							4-13/32 (11.2 cm)

***Natural Burger Adapter Available on All Mold Plates**

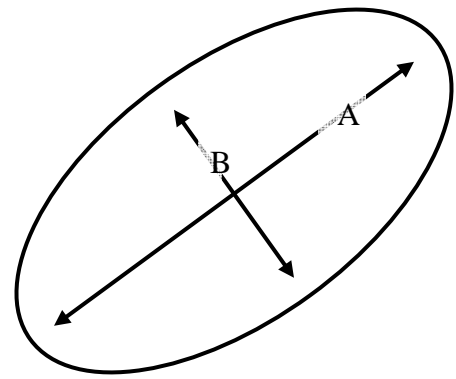
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Oval Mold Plate

Weight in Ounces	No. Per Lb.	Length And Width	3/16" Thick (0.5 cm)	1/4" Thick (0.6 cm)	5/16" Thick (0.8 cm)	3/8" Thick (1 cm)	1/2" Thick (1.3 cm)	5/8" Thick (1.6 cm)	3/4" Thick (1.9 cm)
1.33 (37.7048 grams)	12	A B	4-27/32 (12.3 cm) 3-5/32 (8 cm)						
1.6 (45.3592 grams)	10	A B	5-11/32 (13.6 cm) 3-13/32 (8.7 cm)	4-17/32 (11.5 cm) 2-31/32 (7.5 cm)					
2 (56.6990 grams)	8	A B		5-1/8 (13 cm) 3-9/32 (8.3 cm)	4-27/32 (12.3 cm) 3 (7.6 cm)				
2.5 (70.8738 grams)		A B			5-3/16 (13.2 cm) 3-3/8 (8.6 cm)	4-27/32 (12.3 cm) 3 (7.6 cm)			
2.67 (75.6932 grams)	6	A B			5-5/16 (13.5 cm) 3-1/2 (8.9 cm)	4-13/16 (12.2 cm) 3-3/32 (7.9 cm)	4-11/32 (11 cm) 2-13/16 (7.1 cm)		
3 (85.0485 grams)		A B			5-11/16 (14.4 cm) 3-11/16 (9.4 cm)	5-1/8 (13 cm) 3-9/32 (8.3 cm)	4-19/32 (11.7 cm) 3 (7.6 cm)	4-5/32 (10.6 cm) 2-23/32 (6.9 cm)	
3.2 (90.7184 grams)	5	A B			5-11/16 (14.4 cm) 3-15/16 (10 cm)	5-9/32 (13.4 cm) 3-3/8 (8.6 cm)	4-25/32 (12.1 cm) 3-1/16 (7.8 cm)	4-5/16 (11 cm) 2-25/32 (7.1 cm)	
4 (113.398 grams)	4	A B				5-11/16 (14.4 cm) 3-15/16 (10 cm)	5-11/32 (13.6 cm) 3-13/32 (8.7 cm)	4-13/16 (12.2 cm) 3-3/32 (7.9 cm)	4-5/16 (11 cm) 2-27/32 (7.2 cm)
5 (141.747 grams)		A B					5-13/16 (14.8 cm) 3-15/16 (10.1 cm)	5-5/16 (13.5 cm) 3-1/2 (8.9 cm)	4-29/32 (12.5 cm) 3-1/8 (7.9 cm)
5.33 (151.102 grams)	3	A B					5-29/32 (15 cm) 4-1/8 (10.5 cm)	5-9/16 (14.1 cm) 3-19/32 (9.1 cm)	5 (12.7 cm) 3-1/4 (8.3 cm)
6 (170.097 grams)		A B						5-23/32 (14.5 cm) 3-29/32 (9.9 cm)	5-5/16 (13.5 cm) 3-15/32 (8.8 cm)
7 (198.466 grams)		A B							5-17/32 (14.1 cm) 3-7/8 (9.8 cm)
8 (226.796 grams)	2	A B							5-29/32 (15 cm) 4-9/32 (10.9 cm)

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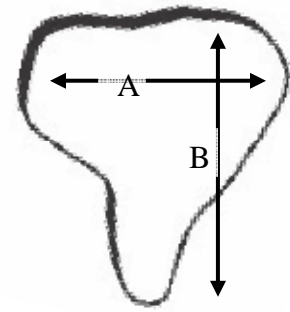
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Chop Mold Plate

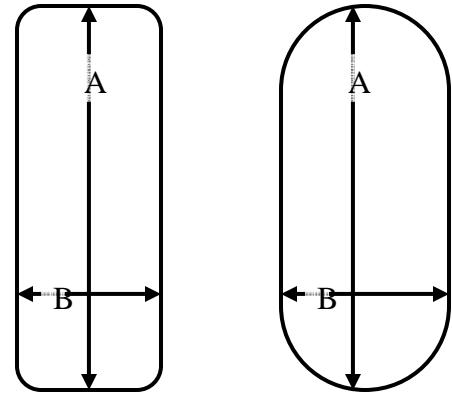
***Natural Burger Adapter Available on All Mold Plates**

Weight in Ounces	No. Per Lb.	Length And Width	3/16" (0.5 cm) Thick	1/4" (0.6 cm) Thick	5/16" (0.8 cm) Thick	3/8" (1 cm) Thick	1/2" (1.3 cm) Thick	5/8" (1.6 cm) Thick	3/4" (1.9 cm) Thick
1.6 (725.747 grams)	10	A B	3-15/16 (10 cm) 4-3/4 (12.1 cm)	3-7/16 (8.7 cm) 4-5/32 (10.6 cm)					
2 (907.184 grams)	8	A B		3-25/32 (9.6 cm) 4-17/32 (11.5 cm)	3-17/32 (9 cm) 4-7/32 (10.7 cm)				
2.29 (1038.726 grams)	7	A B		4-7/32 (10.7 cm) 4-3/4 (12.1 cm)	3-11/16 (9.4 cm) 4-7/16 (11.3 cm)				
2.5 (1133.980 grams)		A B			3-3/4 (9.5 cm) 4-11/16 (11.9 cm)	3-17/32 (9 cm) 4-7/32 (10.7 cm)			
2.67 (1211.091 grams)	6	A B			4 (10.2 cm) 4-3/4 (12.1 cm)	3-17/32 (9 cm) 4-7/16 (11.3 cm)			
3 (1360.777 grams)		A B			4-5/16 (11 cm) 4-3/4 (12.1 cm)	3-25/32 (9.6 cm) 4-17/32 (11.5 cm)	3-7/16 (8.7 cm) 4-7/32 (10.7 cm)		
3.2 (1451.495 grams)	5	A B			4-21/32 (11.8 cm) 4-13/16 (12.2 cm)	3-27/32 (9.8 cm) 4-13/16 (12.2 cm)	3-21/32 (9.3 cm) 4-11/32 (11 cm)		
4 (1814.369 grams)	4	A B				4-21/32 (11.8 cm) 4-13/16 (12.2 cm)	3-15/16 (10 cm) 4-3/4 (12.1 cm)	3-17/32 (9 cm) 4-7/16 (11.3 cm)	
5 (2267.961 grams)		A B					4-3/4 (12.1 cm) 4-13/16 (12.2 cm)	4 (10.2 cm) 4-3/4 (12.1 cm)	3-5/8 (9.2 cm) 4-7/16 (11.3 cm)
5.33 (2417.647 grams)	3	A B						4-9/32 (10.9 cm) 4-11/16 (11.9 cm)	3-3/4 (9.5 cm) 4-19/32 (11.7 cm)
6 (2721.554 grams)		A B						4-21/32 (11.8 cm) 4-13/16 (12.2 cm)	3-31/32 (10.1 cm) 4-23/32 (12 cm)

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Stick Mold Plates

Square Ends

Weight in Ounces	Length and Width	1/2" Thick (1.3 cm)	5/8" Thick (1.6 cm)	3/4" Thick (1.9 cm)
3/4 (21.262 grams)	A B	3-21/32 (9.3 cm) 3/4 (1.9 cm)	3-7/32 (8.2 cm) 23/32 (1.8 cm)	2-21/32 (6.7 cm) 23/32 (1.8 cm)
1 (28.35 grams)	A B	4 (10.2 cm) 29/32 (2.3 cm)	3-11/16 (9.4 cm) 13/16 (2.1 cm)	3-1/2 (8.9 cm) 23/32 (1.8 cm)

Round Ends

Weight in Ounces	Length and Width	1/2" Thick (1.3 cm)	5/8" Thick (1.6 cm)	3/4" Thick (1.9 cm)
3/4 (21.262 grams)	A B	3-23/32 (9.4 cm) 3/4 (1.9 cm)	2-7/8 (7.3 cm) 13/16 (2.1 cm)	2-25/32 (7.1 cm) 11/16 (1.7 cm)
1 (28.35 grams)	A B	4-1/4 (10.8 cm) 7/8 (2.2 cm)	3-3/4 (9.5 cm) 13/16 (2.1 cm)	3-11/32 (8.5 cm) 3/4 (1.9 cm)

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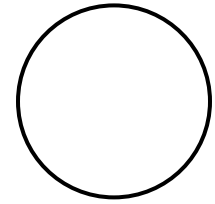
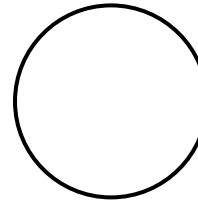
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Meatball Mold Plate

Weight in Ounces	3/4" Thick (1.9 cm)	7/8" Thick (2.2 cm)	1" Thick (2.5 cm)	1 1/4" Thick (3.2 cm)	1 1/2" Thick (3.8 cm)
1/2 (14.235 grams)	1-1/4 (3.2 cm)	1-3/32 (2.8 cm)	1-1/8 (2.9 cm)	1 (2.5 cm)	15/16 (2.4 cm)
3/4 (21.353 grams)	1-17/32 (3.9 cm)	1-11/32 (3.4 cm)	1-9/32 (3.3 cm)	1-1/8 (2.9 cm)	1-1/32 (2.6 cm)
1 (28.47 grams)	1-3/4 (4.4 cm)	1-9/16 (4 cm)	1-11/32 (3.4 cm)	1-5/16 (3.3 cm)	1-3/16 (3 cm)
1.25 (35.588 grams)	1-31/32 (5 cm)	1-11/16 (4.3 cm)	1-19/32 (4 cm)	1-3/8 (3.5 cm)	1-5/16 (3.3 cm)
1.33 (37.865 grams)	2 (5.1 cm)	1-13/16 (4.6 cm)	1-11/16 (4.3 cm)	1-1/2 (3.8 cm)	1-3/8 (3.5 cm)
1.5 (42.705 grams)	2-3/32 (5.3 cm)	1-15/16 (4.9 cm)	1-25/32 (4.5 cm)	1-19/32 (4 cm)	1-15/32 (3.7 cm)
1.6 (45.552 grams)	2-7/32 (5.6 cm)	1-31/32 (5 cm)	1-27/32 (4.7 cm)	1-21/32 (4.2 cm)	1-1/2 (3.8 cm)
2 (56.94 grams)	2-15/32 (6.3 cm)	2-7/32 (5.6 cm)	2-1/16 (5.2 cm)	1-27/32 (4.7 cm)	1-11/16 (4.3 cm)

Meatball Mold Plate Notes:

- All Models are capable of making from 2,000 to 8,000 meatballs per hour.
- All models can be modified to produce meatballs up to 1 1/2" thick.
- A heater or air ejecting assembly may be necessary if the product is sticky. The heater assembly heats the knock out cup, which prevents the product from sticking to it.
- Meatball Mold Plates can produce one, two, three, or four meatballs at one time, depending on the meatball size.
- Air Grooves are provided in every mold plate to prevent air locks and to insure fully filled cavities. A filled mold plate cavity provides exact portion control.
- Patty-O-Matic's exclusive feed mechanism helps the meatballs to round out better during the cooking process.

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Whole Chicken Leg

3 ounce (85.0485 grams) – 3/4" (1.9 cm)

2-5/16" Wide (7.5 cm)

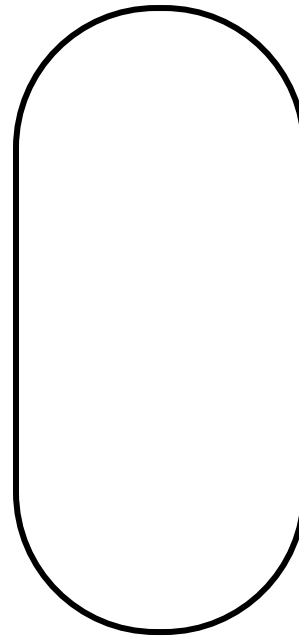
5" Long (12.7 cm)

Sausage

2 ounce (56.6990 grams) – 3/8" (1 cm)

2-1/8" wide (5.4 cm)

4-23/32" long (12 cm)



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